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**WO 02/04515 A1**

(54) Title: INSULIN DERIVATIVES AND SYNTHESIS THEREOF

(57) **Abstract:** Derivatives of insulin are described which are conjugated to thyroid hormones. The thyroid hormone is, for instance, D-thyroxine (3,3',5,5'-tetraiodo-D-thyronine). Other analogues are described in which a spacer having a alkanediyl chain at least eleven carbon atoms long is included. Binding studies show useful binding characteristics to thyroid binding proteins. New synthetic methods in which racemisation of the thyroxin is minimised, are described.

## INSULIN DERIVATIVES AND SYNTHESIS THEREOF

The present invention relates to insulin derivatives and their synthesis. More specifically insulin is conjugated through the B1 residue (phenylalanine) by conjugating the free amine group to a thyroid hormone via a peptide bond.

5 In WO-A-95/05187 insulin derivatives are described which have bound thereto a molecular moiety which has an affinity to circulating binding protein. The molecular moiety specifically described and exemplified in that specification was thyroid hormone, specifically L-thyroxine (3,3',5,5'-tetraiodo-L-thyronine). The covalent conjugation of the thyronine compound to insulin was  
10 through peptide bond formation between the free alpha amino group of the B1 residue of insulin to the carboxyl group of the thyronine compound. It has been shown that the L-thyroxine derivative of insulin has affinity to specific plasma proteins, specifically thyroid binding globulin and transthyretin. The binding of the thyronine moiety leads to an altered distribution of insulin, and in particular  
15 is believed to render the insulin hepatoselective.

It was found, however, that the L-thyroxine derivative (LT4-Ins) had a very high affinity towards plasma proteins and exhibited limited metabolic turnover. Derivatives having lower affinity for binding proteins have been described in WO-A-99/65941; a further thyroid derivative of insulin is described,  
20 namely 3,3',5'-triiodothyronine, reverse T3-insulin (rT3-Ins).

In WO-A-95/07931, insulin is derivatised by reacting the epsilon-amino group of the B29 lysine moiety with L-thyroxine and D-thyroxine, optionally with a C10 spacer. In some examples the amine group of the thyronine moiety is acetylated prior to conjugation of the T4 reagent with insulin.

25 The binding of thyroid hormones to endogenous circulating proteins is summarised by Robbins, J. *et al* in Thyroid Hormone Metabolism (ed Hennemann, G.) 1986, Marcel Dekker, NC. USA, 3 to 38. The relative binding affinities of various thyroid hormones is discussed including LT4, T3(3,3',5-triiodothyronine), rT3, 3',5'-diiodothyronine (3',5'T2), DT4, N-acetylated LT4, N-acetylated T3 and other alkanoated compounds to thyroid hormone binding proteins (THBPS) such as thyroxine binding globulin (TBG), prealbumin (also known as transthyretin) and albumin.  
30

It would be desirable to optimise the thyroid hormone moiety in insulin conjugates, and its mode of conjugation to insulin, to achieve optimum distribution of insulin within the body, metabolic availability and minimise side effects due to activity of the thyroid hormone moieties.

5 According to a first aspect of the present invention there is provided a novel compound consisting of insulin or a functional equivalent thereof having covalently bound to the alpha-amine group of the B1 residue a 3,3',5,5'-tetraiodo-D-thyroxyl group.

10 The thyroxyl group, known hereinafter as a DT4-yl group, may be bound directly to the alpha amine group through a peptide bond with the carboxyl group of the T4 molecule. Alternatively, there may be a linker provided between the amine group and the carboxyl group. Preferably the linker is joined through peptide bonds at each end to the respective moieties, and has an alkane-diyl group, for instance at least eleven carbon atoms long between 15 the two peptide bonds. Alternatively a shorter linker may be used. Other means of conjugation of the linker to the DT4-yl and amine groups may be selected, in order to optimise accessibility, stability in circulation, activity in the target tissue, etc.

According to a second aspect of the invention, there is provided a novel 20 compound consisting of insulin or a functional equivalent thereof having covalently bound to the alpha-amine group of the B1 residue an N-C<sub>1-4</sub>-alkanoyl-(di-, tri- or tetra-) iodothyronyl group.

In this aspect of the invention, again the thyronyl group may be 25 conjugated to the B1 residue through a linker. The linker may be as described above.

In this aspect of the invention the thyronyl group is preferably a 3,3',5,5'-tetraiodothyronyl group, preferably DT4.

The C<sub>1-4</sub>-alkanoyl group on the thyronyl amine group is preferably acetyl, or may alternatively be propanoyl.

30 According to a third aspect of the invention there is provided a novel compound consisting of insulin or a functional equivalent thereof having covalently bound thereto a thyroid hormone, by a linker which has the general

formula  $-\text{OC}-(\text{CR}_2)_n-\text{NR}^1-$ , in which the  $-\text{OC}$  is joined to the insulin, the  $\text{NR}^1-$  is joined to the thyroid hormone, each R is independently selected from H and C<sub>1-4</sub>-alkyl, n is an integer of at least 11 and R<sup>1</sup> is H, C<sub>1-4</sub>-alkyl or C<sub>1-4</sub>-alkanoyl.

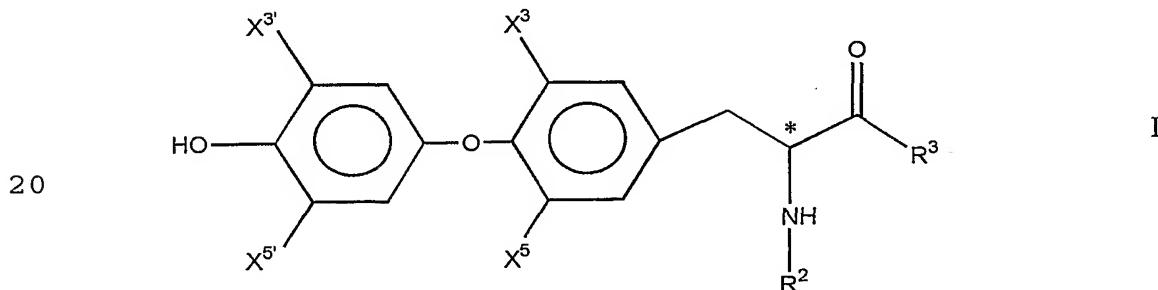
In this third aspect of the invention the  $-\text{OC}$  group of the linker is joined to the alpha amine group of the B1 residue of insulin, or functional equivalent of insulin. Alternatively, the linker may be joined to another free amine group on the insulin molecule, such as the epsilon-amino group of the B29 lysine residue. The conjugation with insulin should leave the active sites of insulin available for the insulin to have its endogenous metabolic effect.

In this third aspect of the invention, the thyroid hormone is preferably LT4 or DT4.

Preferably the linker is  $-\text{OC}-(\text{CH}_2)_{11}-\text{NH}-$ .

According to a fourth aspect of the invention there is provided a new method in which the novel N-alkanoated derivatives or other N-alkanoylated compounds may be formed, comprising the steps:

a) reacting i) a thyronyl reagent of the general formula I



in which each group X<sup>3</sup>, X<sup>3'</sup>, X<sup>5</sup> and X<sup>5'</sup> is selected from H and I; provided that at least two of the groups represent I;

R<sup>2</sup> is an amine protecting group; and

R<sup>3</sup> is a carboxylic activating group,

with ii) an amine compound  ${}_{\text{m}}(\text{R}^4\text{N})\text{R}^5(\text{NH}_2)_{\text{p}}$

in which R<sup>5</sup> is a (m+p)-functional organic group;

R<sup>4</sup> is an amine protecting group other than R<sup>2</sup>;

m is 0 or an integer of up to 10; and

p is an integer of at least 1,

to produce a protected intermediate

- b) the protected intermediate is treated in a selective amine deprotection step under conditions such that protecting group R<sup>2</sup> is removed, but any R<sup>4</sup> groups are not removed to produce a deprotected intermediate; and
- 5 c) the deprotected amine group of the deprotected intermediate is acylated by a C<sub>1-4</sub> alkanoyl group in an alkanoylation step to produce an N-alkanoylated compound.

In this aspect of the invention the amine compound may be insulin or a functional equivalent thereof. The above process may be applied to oligo- or poly-peptide actives other than insulin, which have a free amine group for 10 acylation by the thryonyl reagent. Preferably the technique is applied to insulin, most preferably the alpha-amino group of the B1 residue of insulin.

The protecting groups R<sup>2</sup> and R<sup>4</sup> are selected so as to allow selective deprotection in step b of the process. Preferably R<sup>2</sup> is a Boc group (tertiary-butoxycarbonyl). Deprotection is preferably carried out using conventional 15 deprotection methodology, either using hydrochloric acid/acetic acid mixtures or, preferably, using trifluoroacetic acid.

The R<sup>4</sup> protecting group is selected such that it is not removed by the selective deprotection step b. Conveniently it is a Msc group (methylsulphonylethoxy carbonyl). Such groups may be removed under 20 conditions which do not result in cleavage of the bond formed in step a, nor of the bond formed in the alkanoylation step. Suitable conditions for a subsequent non-selective deprotection step are alkaline, for instance using sodium hydroxide.

The novel process minimises racemisation of the asymmetric carbon atom (C\*) of the thryonyl group. Suitably the asymmetric carbon atom is in the L configuration, although the D-stereoisomer may be used.

The inventions are illustrated in the accompanying examples.

Abbreviations:      Msc = methylsulphonylethyoxy carbonyl

                        Boc = tert. butyloxycarbonyl

30                     DMF = dimethylformamide

                        DMSO = dimethylsulfoxide

                        mp = melting point

ONSu = N-oxysuccinimide ester

TFA = trifluoroacetic acid

NMM = N-methylmorpholine

DCC = dicyclohexylcarbodiimide

NHS = N-hydroxysuccinimide

5

Examples

Reference Example 1 - Msc-L-thyroxine (1)

776 mg (1 mmol) L-thyroxine in 2 ml dimethylsulfoxide was reacted with 530 mg (2 mmol) Msc-ONSu in the presence of 139 $\mu$ l (1 mmol) triethylamine at room temperature for 18 hours. Then the solution was pipetted into 20ml ice cold HCl solution (pH2). The precipitate was isolated by centrifugation washed three times with an aqueous HCl solution and dried *in vacuo*.

Yield: 843 mg (91% of theory),

RP-KPLC purity: 99.1%

15

Reference Example 2

The synthesis was carried out analogous to that of (1) using D-thyroxine as starting material.

Yield: 819 mg (88% of theory)

20 RP-HPLC purity: 98.4%

Reference Example 3 - Boc-L-thyroxine (3)

776.0 mg (1 mmol) L-thyroxine was dissolved in 5 ml dimethylsulfoxide. The pH of the solution was adjusted to 9 by adding Na<sub>2</sub>CO<sub>3</sub>. After cooling the solution to 0°C 275.0 mg (1.2 mmol) di-tert.-butyl-dicarbonate (solid) was added under stirring. After stirring for 4 hours at 0°C the solution was pipetted into a an ice-cold aqueous HCl solution (pH 2). After centrifugation the precipitate was washed twice with and aqueous HCl solution and dried *in vacuo*.

30 Yield: 721 mg (82% of theory)

RP-HPLC purity: 98.4%

Reference Example 4 - N-Boc-12-aminolauric acid (4) (N-Boc-12-aminododecanoic acid)

A solution of 2.74 g (12.7 mmol) 12-aminolauric acid in 45 ml 1,4-dioxane/water (2/1; v/v) was cooled to 0 °C and adjusted to pH 9 with 1N NaOH. After addition of 4.80 g (22.0 mmol) di-tert.-butyl-dicarbonate, dissolved in 10 ml 1,4-dioxane, the solution was stirred for 4 hours, maintaining a constant pH of 9 by adding 1N NaOH if necessary. The organic solvent was evaporated in vacuo. The aqueous part was adjusted to pH 2 with a 10% aqueous KHSO<sub>4</sub> solution and was extracted three times with acetic acid ethyl ester. The joined organic phases were washed once with 10 ml of a cold saturated NaCl solution, twice with water, dried, filtered, and concentrated until precipitation began. After keeping for 18 hours at +4° C the product was isolated by filtration and dried in vacuo.

Yield: 3.7 g (92 % of theory)

15

Reference Example 5 - N-Msc-D-thyroxine-N-oxysuccinimide ester (5)

To a solution of 200.0 mg (0.22 mmol) of (2) and 25.3 mg (0.22 mmol) N-hydroxysuccinimide in 2 ml THF 45.3 mg (0.22 mmol) N,N'-dicyclohexylcarbodiimide in 0.42 ml THF were added under stirring at 0° C . After 20 3 hours dicyclohexyl urea was removed by filtration. The solution was concentrated and kept for 18 hours at +4° C. The product was isolated by filtration and dried *in vacuo*.

Yield: 176 mg (79 % of theory)

RP-HPLC purity: 76.6 %

25

Reference Example 6 - N-Boc-L-thyroxine-N-oxysuccinimidylester (6)

The synthesis was carried out analogous to that of (5) using (3) as starting material.

Yield: 1912 mg (87 % of theory)

30 RP-HPLC purity: 82.8 %

Example 1 - B1-D-thyroxyl-insulin (human) (7)

To a solution of 100.0 mg (approx. 0.016 mmol) A1,B29-Msc<sub>2</sub>-insulin (prepared according to Schüttler and Brandenburg, Hoppe-Seyler's Z. Physiol. Chem. 360, 1721-1725 (1979)) and 18.0 µl (0.16 mmol) N-methyl-L-morpholine (NMM) in 2 ml DMF 93.1 mg of 2 in 0.2 ml DMF were added. After stirring for 6 hours at room temperature the insulin derivative was precipitated with ether, isolated by centrifugation, washed three times with ether and dried *in vacuo*. Msc groups were removed by treatment with NaOH/dioxane/water at 0 °C and 17 was first purified by gel filtration on Sephadex G-50 fine as described (Geiger et al, Chem. Ber. 108, 2758-2763 (1975)), lyophilized, and then purified by RP-HPLC.

Yield: 34.9 mg (33.3 % of theory)

RP-HPLC purity: 99.6 %

15           Reference Example 7 - B1-L-thyroxyl-insulin (human) (7a)

The synthesis, carried out in an analogous way to that of (7) from 100.0 mg A1,B29-Msc<sub>2</sub>-insulin and (1), gave 74 mg (70.4% of theory) (7a) in a purity of 88.9% after removal of Msc groups, and 37.2 mg (35.4% of theory) after RP-HPLC purification. RP-HPLC purity was 99.8 %.

20

Example 22.1 Synthesis of B1-(T4-Aminolauroyl)-insulin (human)

For 12-aminolauryc acid n = 11

First, A1,B29-Msc<sub>2</sub>-insulin was reacted with 6 equivalents of (4), which had 25 been pre-activated with dicyclohexylcarbodiimide/hydroxybenzotriazole (DCC/HOBt) (König & Geiger, Chem. Ber. 103, 788-798) for 1 h at 0 °C and 1 h at room temperature. After 70 min at room temperature the reaction was complete, and the protein was precipitated. Subsequently, the Boc groups were selectively removed with TFA.

30           The intermediate (B1-(12-aminododecanoyl)-A1,B29-Msc<sub>2</sub>-insulin was isolated in a yield of 80% and a purity of 59%.

2.2 B1-L-thyroxyl-(12-aminolauryl)-insulin (human) (8)

To a solution of 103.4 mg B1-aminolauroyl-A1,B29-Msc<sub>2</sub>-insulin and 18.0 µl N-methyl-L-morpholine in 2 ml DMF 134 mg of I in 0.2 ml DMF were added. After stirring for 6 hours at room temperature the insulin derivative was precipitated with ether, isolated by centrifugation, washed with ether and dried *in vacuo*. The protecting groups were removed by treatment with NaOH/dioxane/water at 0 °C. VIII was purified by first by gel filtration on Sephadex G-50 fine and subsequently by semi-preparative RP-HPLC.

Yield: 29.5 mg (27.3 % of theory)

10 RP-HPLC purity: 97.6 %

2.3 B1-[D-thyroxyl-(12-aminolauryl)]-insulin (human) (9)

The synthesis was carried out analogous to that of (8) using (5) as the starting material.

15 Yield: 26.7 mg (25 % of theory)

RP-HPLC purity: 98 %

Example 3

Two analogues with modified thyroid moiety, in which the α-amino group was acetylated, have been synthesized and characterized.

Acetylation of LT4 was quantitative in acetic acid anhydride at 40 °C. N-Acetyl-LT4 was activated with DCC/NHS and directly coupled to a) partially protected insulin (A1, B29 (MSc)<sub>2</sub> insulin) and to b) B1-12-aminododecanoyl (Msc)<sub>2</sub>-insulin, following the procedure described.

25 However, after deblocking RP-HPLC revealed an apparent non-homogeneity of the product.

MS analysis of the separated individual peaks as well of the mixture gave in all cases the mass of 6609 calculated for B1-N-acetyl-L-T4-insulin. We believe this indicates racemisation annuity the synthesis

30 Example 4

In order to avoid the racemisation uncovered in example 3, a stereo-conservative synthesis of B1-N-acetyl-LT4-insulin via an orthogonal protecting group tactic was designed.

4.1 N-acetyl-L-thyroxyl]-insulin (human) (10)

To a solution of 100.0 mg A1,B29-Msc<sub>2</sub>-insulin and 18.0 µl N-methyl-L-morpholine in 2 ml DMF 134 mg of 3 in 0.2 ml DMF were added. After stirring for 6 hours at room temperature the insulin derivative was precipitated with ice cooled ether, isolated by centrifugation, washed three times with ether and finally dried in vacuo. The Boc group was removed by treatment with TFA followed by purification via gel filtration on Sephadex G-50 fine and lyophilization. In order to acetylate the amino function of the thyroxyl moiety 50.0 mg of B1-L-thyroxyl-A1,B29-Msc<sub>2</sub>-insulin were dissolved in one ml DMF and reacted with 22.9 mg acetic acid succinimide ester for 2 hours at room temperature. The protein was isolated by precipitation in ice cooled ether. The final removal of the Msc groups was carried out in NaOH as described.

Final purification was by semi-preparative RP-HPLC.

Yield: 38.3 mg (36 % of theory)

RP-HPLC purity: 99.4 %

4.2 B1-((N-acetyl-L-thyroxyl)-(12-aminolauryl))-insulin (human) (11)

The synthesis followed the procedure described for 10, using B1-aminolauroyl-A1,B29-Msc<sub>2</sub>-insulin as intermediate. First, Boc-LT4 was coupled. After cleavage of the Boc group, selective acetylation with acetic acid succinimide ester was performed. Basic removal of Msc groups and semipreparative RP-HPLC gave 11.

Yield: 23.5 mg (21 % of theory)

RP-HPLC purity: 98.2 %

MALDI-TOF-MS was applied to determine the molecular masses of the Thyroid-Insulin-conjugates. During the measurements, partial de-iodination of the thyroid moiety was observed with all conjugates. In table 1 the masses found and calculated are compiled for the spectra masses.

**Table 1: Molecular masses of the Thyroid-Insulin-Conjugates**

Analogue	[MH] <sup>+</sup> (calc.)	[MH] <sup>+</sup> (found)
B1-LT4-Insulin (reference)	6567	6567
B1-DT4-Insulin	6567	6566
B1-N-Acetyl-LT4-insulin	6609	6609
B1-LT4-(12-Aminododecanoyl)-insulin	6765	6762
B1-DT4-(12-Aminododecanoyl)-insulin	6765	6765
B1-N-Acetyl-L-T4-(12-amino-dodecanoyl)insulin	6807	6806

Example 6

15           Binding Properties of Thyroid-Insulin-Conjugates to Insulin Receptor  
 The thyroid-insulin conjugates combine in one molecule thyroid- as well as insulin-specific properties.

20           As the insulin-specific property, binding to insulin receptors *in vitro* was studied. Receptor binding was determined in competition assays with {Tyr-(<sup>125</sup>I)<sup>A14</sup>}-Insulin in cultured IM-9 Lymphocytes. Because of the designed affinity of the substituted insulin conjugates towards serum albumin the standard 1% solution of BSA was replaced by 1%  $\gamma$ -globulin (suppression of non-specific binding).

25           Relative binding was calculated using the program Prism via non-linear curve-fitting.

The receptor affinities are compiled in Table 2.

**Table 2: Relative binding affinities of Thyroid-Insulin-conjugates to insulin receptor.**

<b>Analogues</b>	<b>rel. Binding affinities in %</b>
B1-LT4-Insulin (reference)	498
B1-DT4-Insulin	12,3
B1-N-Acetyl-LT4-insulin	30,0
5 B1-LT4-(12-Aminododecanoyl)insulin	3,9
B1-DT4-(12-Aminododecanoyl) insulin	7,3
B1-N-Acetyl-LT4-(12- Aminododecanoyl)insulin	1,4

10

Replacing LT4 by the stereo isomeric DT4 brings about as marked reduction in the affinity from about 50 to 12.3 %. Acetylation of the amino group of L-thyroxine reduces the C<sub>12</sub> affinity to 30%. Introducing the spacer arm leads to pronounced loss of affinity in all three cases.

15

### Example 7

#### Binding Studies to the Plasma Protein TBG

The optical bio-sensor IAsys makes it possible to record biomolecular interactions in real time and thus kinetical studies. We studied the binding of the Thyroid-Insulin conjugates B1-LT4-Insulin (reference), B1-DT4-Insulin and 20 B1-N-acetyl-LT4-insulin to the plasma protein thyroxine binding globulin(TBG).

The surface of the cuvette is covered with a carboxymethylated dextran matrix (CMD), to which the plasma protein TBG is immobilized.

Immobilization of TBG to the carboxymethylated matrix is detected via the change of the resonance angle.

25

For the kinetical studies the Thyroid-Insulin conjugates were injected into the microcuvette in dilution series of 200, 300, 400 and 500µg/ml in HBS/Tween-buffer at 25 °C. To test for reproducibility, all measurements were repeated 3 times.

30

As a control, native insulin was injected at high concentration (500µg/ml). While injection leads to a buffer-jump, association cannot be observed. Removal of the insulin solution and injection of blank buffer caused another buffer-jump, but there was no sign of dissociation. Thus, non-specific binding of insulin to the immobilized plasma protein can be excluded. For further

measurements the surface of the microcuvette was rinsed several times with buffer.

Determination of "on-rate" constants  $k_{on}$  at various ligand concentrations  $c_L$  allow  $k_{on}$  to be plotted against  $c_L$  according to equation (4).  
 5 This gives the association rate constant  $k_A$  from the slope and the dissociation rate constant  $k_D$  at  $C_2=0$ . It has, however, to be taken into account that the error of  $k_D$  becomes too large when  $k_D < 0,01 \text{ s}^{-1}$  (IAsys, METHODS GUIDE).

-4

$$k_{on} = k_D + k_A \cdot c_L$$

In the binding studies with Thyroid-Insulin-conjugates to immobilized TBG the good reproducibility of the individual determinations has to be noted.

The association and dissociation curves of the 3 Thyroid-Insulin-conjugates indicated in Table 3 were analyzed with the program Fast-fit. For quantification of association single-phasic curve-fitting was chosen, since the values for two-phase fitting showed larger fluctuations.  
 15

The association rate constants for the conjugates are listed in Table 3.

Table 3: Association constants of the Thyroid-Insulin Conjugates to the plasma protein TBG.

20

Analogues	$k_A / (10^5 \text{ M}^{-1}\text{s}^{-1})$
B1-LT4-Insulin (ref)	$3,23 \pm 0,89$
B1-DT4-Insulin	$1,21 \pm 0,39$
B1-N-Acetyl-LT4-insulin	0.5' *

\* no determination with the program Fast-fit possible  
 Estimated 0.5

$k_A$  for B1-LT4-Insulin was markedly larger than  $k_A$  for B1-DT4-Insulin. Plotting of  $k_{on}$ -values of B1-N-acetyl-LT4-insulin against ligand concentration gave a large dispersion, and quantitative evaluation was not possible. The individual curves resembled, however, very much those of B1-DT4-Insulins.  
 30

Evaluation of dissociation was also via single phase curve-fitting, for the same reasons as above. The dissociation constants  $k_D$  of the Thyroid-Insulin-Conjugates under study are compiled in Table 4.

Table 4: Dissociation constants of the Thyroid-Insulin conjugates to the plasma protein TBG.

Analogues	$k_D / (10^{-2} \text{ s}^{-1})$
B1-LT4-Insulin (ref)	$5,56 \pm 2,39$
B1-DT4-Insulin	- *
B1-N-Acetyl-LT4-insulin	$4,49 \pm 0,70$

\* no determination with the program Fast-fit possible

5             $k_D$  of B1-LT4-Insulin was about 20% larger than  $k_D$  of B1-N-acetyl-LT4-  
10          insulin. Inspite of good reproducibility within the various concentrations, the  
fluctuations observed did not allow calculation of  $k_D$  for B1-DT4-Insulin.

#### Example 8

#### Structural Characteristics of Thyroid-Insulin-Conjugates

15          The analogues B1-LT4-Insulin and B1-LT4(12-aminododecanoyle)insulin  
have been analyzed by CD-spectroscopy.

20          B1-LT4-Insulin was studied at concentrations 0,017; 0,17 and 0,88 g/l,  
as well as at 0,88 g/l in the presence of 0,4 equivalents of zinc ions. Under all  
conditions, the same spectrum was recorded. Neither increase of concentration  
nor the presence of zinc led to changes in ellipticity. The insulin-typical  
maximum at 195 nm was always seen.

25          In the near UV the concentration-dependency of the ellipticity is only  
small. In contrast to native insulin, there was a positive band at 252 nm, which,  
however, sank upon addition of zinc to a level common for insulin. At 275 nm,  
a profile typical for insulin was observed. However, the spectrum did not reach  
the value typical for 2Zn-hexamers ( $\Delta\epsilon = -305 \text{ grad}\cdot\text{cm}^2\cdot\text{dmol}^{-1}$ ).

30          With native insulin, addition of phenol induces the T→R transition, where  
the extended N-terminus of the B-chain is transformed into an  $\alpha$ -helical  
structure. In the near UV, this is accompanied by an increase of negative  
ellipticity at 251 nm to a value of approx. 400. In the case of B1-LT4-Insulin,  
again there is only a small hint in this direction.

B1-LT4-(12-aminododecanoil)insulin was analyzed in the far UV at concentrations 0,02; 0,20 and 0,68 g/l. In addition, the determination at 0,68 g/l was performed in the presence of 0,33 equivalents of zinc. B1-LT4-(12-aminododecanoil)insulin exhibited an insulin-typical maximum at 195nm.

5 Increase of concentration and addition of zinc left the spectrum unchanged.

In the near UV, the hybrid B1-LT4-(12-aminododecanoil)insulin was studied at concentrations of 0,02 and 0,68 g/l (fig.37). In contrast to B1-LT4-Insulin, B1-LT4-(12-aminododecanoil)insulin showed no positive band at 255 nm. At 275 nm the spectrum resembled that of insulin. The ellipticity sank below -200, but did not reach the value for insulin (-305).

10

### Example 9

#### Binding Studies to Liver Plasma Membrane

##### 9.1 Isolation of Rat Liver Plasma Membrane (LPM)

Rat liver plasma membrane (LPM) was isolated to be used in equilibrium binding assays as the source of insulin receptors. LPM actually contains not only plasma membrane, but also membrane of the nucleus, mitochondria, Golgi bodies, endoplasmic reticulum and lysosomes. When cell membranes are fragmented, they reseal to form small, closed vesicles - microsomes. Therefore, LPM can be separated into a nuclear and a microsomal component.

20 Each component can be separated into a light and a heavy fraction, which in turn, can be separated into further subfractions. Plasma membranes, where insulin receptors reside, are found in the light fractions, but the present aim was to obtain the microsomal light fraction only, since the nuclear light fraction usually produces variable results in the binding assay. The method first described by Neville (1960) was used to isolate plasma membrane fractions from fresh rat livers.

25

##### 9.2.1 Fast Protein Liquid Chromatography (FPLC)

To ascertain the binding of the insulin or the analogue to the thyroid hormone binding proteins (THBPs), they were incubated overnight at 4°C. The bound and unbound species were separated by molecular weight with FPLC. As shown in Table 1, the binding of H-Ins, LT<sub>4</sub>-Ins, DT4-Ins and LT4-(CH<sub>2</sub>)<sub>12</sub>-Ins (synthesised according to Example 2) to normal human serum, HSA (human serum albumin) and TBG (thyroxine binding globulin) were studied.

The THBP concentrations used were physiological, except TBG, due to reasons of costs.

**Table 1.** The binding of each analogue to each THBP were studied

Insulin or Insulin Analogues	Thyroid hormone binding proteins (THBPs)	Concentration of THBPs used	Physiological THBP concentration
H-Ins	-TBG	0.238µM	0.27µM
DT4-Ins	-HSA	5% (w/v), or 757µM	4.24% (w/v), or 640µM
LT <sub>4</sub> -Ins	Normal human serum		
LT4-(CH <sub>2</sub> ) <sub>12</sub> -Ins	(TBG, albumin, prealbumin)		

HSA = human serum albumin

TBG = thyroxine binding globulin

### 9.2.2 Dilution of THBPs and Incubation with Analogues

Solutions (0.5ml) of THBPs were prepared in FPLC buffer as follows and then vortexed:

- Normal human serum - used undiluted.
- 5 • HSA (5% w/v) - diluted 1:4 from HSA (20% w/v).
- TBG - 10µl of stock TBG (0.1mg/0.13ml) was added to 0.5ml buffer. The amount of HSA in the FPLC/Barbitone/HSA buffer (0.2%) was too small to significantly alter the binding of TBG to the analogues.

H-Ins (100µl of 0.276µM) or analogues was added to the THBP solution. It was  
10 vortexed and incubated at 4°C for ≈16hours or overnight. Before FPLC, it was vortexed again, and filtered through a syringe filter of pore size 0.2µm (Acrodisc® LC13 PVDF from Gelman, UK) to remove bacteria and serum precipitates.

### 9.2.3 Fractions are collected from the column

15 The fraction tubes (LP3 tubes) were coated with 50µl 3%(w/v) HSA to prevent the analogues from adsorbing to the tubes' inner surfaces. The fraction size was programmed as 0.50ml. Immunoreactive insulin in each fraction was assayed with radioimmunoassay on the same day.

### 9.2.4 Radioimmunoassay (RIA) for Insulin

20 A double-antibody radioimmunoassay (RIA) was performed to determine the concentrations of H-Ins or insulin analogue in each FPLC fraction, using insulin-specific antibodies.

The assay was calibrated using insulin standards. Before the insulin standards and FPLC fractions can be assayed, their HSA concentrations were  
25 standardized, by diluting them with Barbitone/HSA(0.2% w/v) buffer and FPLC/Barbitone/HSA buffer. A double dispenser (Dilutrend, Boehringer Corporation London Ltd) was used to add the appropriate volume of buffer and standard or FPLC fractions into the labelled LP3 tubes. The total volume of each tube was 500µl. In addition, three tubes of NSB (non-specific binding),  
30 containing the standardized HSA concentration, were prepared with Barbitone/HSA(0.2% w/v) and FPLC/Barbitone/HSA buffers. Table 2

summarizes the dilution of the standards and FPLC fractions, as well as the preparation of the TC and NSB tubes.

**Table 2. Contents of the final assay tubes**

5	<b>Contents</b>	<b>Final Assay Tubes</b>			
		<b>TC</b>	<b>NSB</b>	<b>Standard</b>	<b>FPLC fractions</b>
	Std. Solutions	-	-	50	-
	FPLC/BARBITONE/HSA buffer	-	350	350	-
	Barbitone/HSA(0/2%) Buffer	-	150	100	150
10	FPLC sample	-	-	-	350
	[ <sup>125</sup> I]insulin tracer	100	100	100	100
	Primary Ab	-	0	100	100
	Secondary Ab	-	100	100	100
	Total volume	100	800	800	800

15

All volumes in  $\mu$ l.

\*Replace with 100 $\mu$ l Barbitone/HSA(0.2% w/v) buffer

Std.=standard; Ab=antibody.

#### 9.2.5 Addition of [<sup>125</sup>I]Insulin Tracer

20 An aliquot of [<sup>125</sup>I] insulin tracer was added to Barbitone/HSA (0.2% w/v) buffer of an adequate volume (100 $\mu$ l per tube). The radioactivity in 100 $\mu$ l of the resulting tracer solution was counted in the  $\gamma$ -counter, and the counts per minute (cpm) should lie between 3000-5000cpm. ANSA (2mg/ml) was dissolved in the solution, and it functioned to displace the T<sub>4</sub> moieties on the analogues from the THBPs, since the THBP could be shielding the insulin moiety that was to be assayed. Finally, 100 $\mu$ l of this solution was added to every tube.

25

#### 9.2.6 Addition of Primary Antibody (W12) and Incubation

The primary antibody, W12, is a polyclonal, guinea-pig anti-insulin antibody. It recognises epitopes away from the B1 residue of the insulin molecule, so that the T<sub>4</sub> moiety, which is linked to the B1 residue, will not hinder the binding W12. It was diluted to 1:45,000 in Barbitone/HSA(0.2% w/v) buffer, and 100µl was added to every tube, except the TC and NSB tubes. Finally the tubes were vortexed in a multi-vortexer (Model 2601, Scientific Manufacturing Industries, USA) and incubated at room temperature for about 16hours.

#### 9.2.7 Addition of Secondary Antibody (Sac-Cel)

The secondary antibody, Sac-Cel (IDS Ltd., AA-SAC3), is a pH7.4, solid-phase suspension that contains antibody-coated cellulose. It was diluted 1:1(v/v) with Barbitone/HSA(0.2% w/v), and 100µl was added to all tubes (except TC), vortexed, and incubated at room temperature for 10min. 1ml distilled water was added to the tubes prior to centrifugation to dilute the solution, thereby minimising non-specific binding.

#### 9.2.8 Separation of Free and Bound Species

To separate the free and antibody-bound species, the tubes were centrifuged at 2,500 rpm to 20 min in a refrigerated centrifuge (IEC DPR-6000 Centrifuge, Life Sciences International) set at 4°C. The tubes were then loaded into decanting racks. The supernatant, containing the free species, were decanted, by inverting the trays quickly over a collection tub. Care was taken to prevent the pellet from slipping out, and the tubes were wiped dry to remove the traces of supernatant. The combined supernatant was later disposed according to the laboratory's safety guidelines in the sluice. Finally, the samples, together with the TC and NSB tubes, were counted in the γ-counter using a programme for RIA(RiaCalc).

### 9.3 Equilibrium Binding Assay

This equilibrium binding assay determines the analogues affinity to the insulin receptors on the LPM, both in the presence and absence of the THBPs. In brief, a fixed amount of [<sup>125</sup>I]insulin tracer was incubated with the analogue at different concentrations, together with a fixed volume of LPM, such that the analogue inhibited the tracer from binding to the insulin receptors. The amount of bound tracer was counted in the γ counter after separating the bound and

free species by centrifugation. The results were used to calculate the ED50 (half effective dose) and binding potency estimates relative to H-Ins, or, in assays investigating the effects of added THBPs, relative to the analogue in the absence of THBPs.

5      **9.4      RESULTS**

**9.4.1 Radioimmunoassay (RIA)**

Double antibody RIA was used to quantify the immunoreactive insulin (IRI) in the FPLC fractions. The validity of using RIA to quantify the novel analogues, whose antibody binding behaviour was unknown, was confirmed by assaying standard solutions of H-Ins, DT4-Ins LT<sub>4</sub>-Ins and LT4 (CH<sub>2</sub>)<sub>12</sub>-Ins. Figure 1 shows the inhibition of [<sup>125</sup>I] insulin binding to the primary antibody W12 by H-Ins and the analogues. Their ED50s were 1065pM (H-Ins), and 1.0 417.3pM (LT<sub>4</sub>-Ins), 818.3pM (DT4-Ins) and 855.9pM (LT4-(CH<sub>2</sub>)<sub>12</sub>-Ins). Since 15 ED50's for H-Ins, DT4-Ins and LT4-(CH<sub>2</sub>)<sub>12</sub>-Ins appeared similar (no statistical analysis was done due to small size), it can be assumed there are no major differences in the antibody recognition of the insulin moiety on the novel analogues as compared to H-Ins. . The standard curve for LT<sub>4</sub>-Ins, however, was shifted to the left of the other curves, which could signify a lower binding to W12.

20      **9.4.2 Fast Protein Liquid Chromatography (FPLC)**

FPLC was used to study the binding of the insulin and the analogue to the THBPs (normal human serum, HSA 5% w/v, TBG 0.238μM). IRI content in each fraction was assayed by RIA.

a)      **Non-specific binding of THBPs**

25      Non-specific binding of the THBPs to the antibodies in RIA was measured by eluting the THBPs alone, and the fractions were assayed for IRI. They all showed negligible amounts of IRI.

b)      **Elution profiles**

30      Figures 2a-d show the elution profiles of H-Ins, LT<sub>4</sub>-Ins, DT4-Ins and LT4-(CH<sub>2</sub>)<sub>12</sub>-Ins, respectively after overnight incubation with the normal human serum. Figures 3a-d show the elution profiles of the conjugates after overnight incubation with 5% human serum albumin (HSA). Figures 4a-d show the

elution profiles of H-Ins and LT<sub>4</sub>-Ins, respectively, after overnight incubation with 0.238μM TBG. The calculated % bound and % free values are included in Table 3. Appearances of the THBPs, as detected by UV absorbance on the original chromatogram (which was not sensitive enough to detect the analogues) are also indicated as arrows on the elution profiles. The shadowed box represents the bound fractions; the clear box represents free fractions.

#### H-Ins

The calculated % bound for H-Ins to each THBP was significantly lower than the % bound of the LT<sub>4</sub>-Ins analogues to the same THBPs (p<0.05). Nevertheless, the % of bound H-Ins was not completely negligible. Background binding of 9.02% to HSA and 9.85% to TBG was observed (Fig 3A, 4A).

#### LT<sub>4</sub>-Ins, DT<sub>4</sub>-Ins and LT<sub>4</sub>(CH<sub>2</sub>)<sub>12</sub>-Ins

The thyroxyl-linked analogues all showed substantial binding (>60%) to the THBPs (Table 1). For normal human serum, teh % bound to DT<sub>4</sub>-Ins were both significantly higher than that to LT<sub>4</sub>-Ins (p<0.05). For HSA (5% w/v), the % bound to LT<sub>4</sub>(C<sub>2</sub>)<sub>12</sub>-Ins was significantly higher than that to both LT<sub>4</sub>-Ins (p,0.05). For TBG (0.238μM), the % bound to DT<sub>4</sub>-Ins was significantly higher than that to both LT<sub>4</sub>-Ins and LT<sub>4</sub>(CH<sub>2</sub>)<sub>12</sub>-Ins (p<0.05).

#### 9.4.3 Equilibrium binding assays

Equilibrium binding assays to insulin receptors on LPM were performed for H-Ins LT<sub>4</sub>-Ins DT4-Ins and LT4(CH<sub>2</sub>)<sub>12</sub>-Ins. In addition, the effects of added THBPs (normal human serum 45%, HSA 5% w/v, TBG 0.13μM) on the two novel analogues were also studied.

Equilibrium binding curves, which represent the inhibition of [<sup>125</sup>I] insulin binding to LPM by H-Ins and the analogues, are shown in Figs. 5 a and b and 6 to 11. Each curve represents the mean results of several assays, and the mean ED50s of the assays are shown in Table 4.

Relative potency estimates (RPE) of the analogues are summarized in Table 5. The values showed insignificant heteroscedasticity (Barlett  $\chi^2$  test, p<0.05), but some showed significant non-parallelism (F<0.05).

### Binding in the absence of THBPs

Figures 5a and 5b show the inhibition of  $^{125}\text{I}$ -insulin binding to LPM by H-Ins and the conjugates.

The binding curve of LT<sub>4</sub>-Ins, DT<sub>4</sub>-Ins and LT<sub>4</sub>(CH<sub>2</sub>)<sub>12</sub>-Ins were all shifted 5 to the right of the H-Ins curve (Figure 5a and b and their ED50s were all significantly higher than H-Ins' ( $p<0.05$ ). The ED50s of two novel analogues, DT<sub>4</sub>-Ins LT<sub>4</sub>(CH<sub>2</sub>)<sub>12</sub>-Ins, were both higher than LT<sub>4</sub>-Ins' ( $p<0.05$ ), but were not significantly difference from each others'.

The RPE of the three analogues relative to H-Ins were all ,100%. LT<sub>4</sub>-Ins was 63.5% (40.5-96.7%), DT<sub>4</sub>-Ins was 45.4% (27.9-70.0%), and LT<sub>4</sub>(CH<sub>2</sub>)<sub>12</sub>-Ins was the least potent at 22.6% (14.1-33.8%).

### Binding in the presence of THBPs

For the binding assays performed in the presence THBP, shifts in the binding curves and the changes in ED50s and RPE are described relative to 15 binding of the same analogue in the absence of THBP.

#### Normal human serum (45% v/v)

Figure 6 shows the inhibition of  $^{125}\text{I}$ -Ins binding to LPM by DT4-Ins in the presence and absence of normal human serum. Figure 7 shows the corresponding curves for LT4(CH<sub>2</sub>)<sub>12</sub>Ins.

When normal human serum (45% v/v) was added (Fig 6, 7), the binding curves of DT<sub>4</sub>-Ins and LT<sub>4</sub>(CH<sub>2</sub>)<sub>12</sub>-ins was significantly higher than binding in the absence of THBP ( $p<0.05$ ), and its RPE was only 21.0% (11.3-34.5%). For DT<sub>4</sub>-Ins, however, the slope of the linear portion of the binding curve was significantly greater, such that the shift was non-parallel. Its ED50 and RPE, therefore, cannot be validity compared to its binding without THBP. It was also of interest that there was no displacement of  $\{^{125}\text{I}\}$  insulin up till  $\approx 5\text{nM}$ , and there was cross-over of the two curves at  $\approx 110\text{nM}$ .

#### HSA (5% w/v)

Figure 8 shows the inhibition of  $^{125}\text{I}$ -Ins binding to LPM by DT4-Ins in the absence and presence of 5% HSA. Figure 9 shows that corresponding curves for LT4(CH<sub>2</sub>)<sub>12</sub>Ins.

In the presence of HSA (5% w/v), the binding curves of both DT<sub>4</sub>-Ins and LT<sub>4</sub>(CH<sub>2</sub>)<sub>12</sub>-Ins were shifted to the right, but only the ED50 of LT<sub>4</sub>(CH<sub>2</sub>)<sub>12</sub>-Ins was significantly higher than binding in the absence of THBP ( $p<0.05$ ). The RPE for DT<sub>4</sub>-Ins with HSA is 67.3% (37.8-115.0%) and the RPE for LT<sub>4</sub>(CH<sub>2</sub>)<sub>12</sub>-Ins with HSA is 92.8% (66.6-129.2%).

TBG (0.135μM, 0.27μM)

Figure 10 shows the inhibition of <sup>125</sup>I-Ins binding to LPM by DT4-ins in the absence of and presence of two different concentrations of TBG. Figure 11 shows the corresponding curves for LT4(CH<sub>2</sub>)<sub>12</sub>Ins.

As for TBG, addition at 0.135μM (half physiological concentration) to DT<sub>4</sub>Ins caused a non-parallel shift of the binding curve in a similar fashion to that when normal human serum was added. Its ED50 and RPE therefore, cannot be compared to those in the absence of THBPs. There was also no displacement of [<sup>125</sup>I] insulin up till  $\approx$ 5nM of DT<sub>4</sub>-Ins and the two curves crossed at  $\approx$ 110nM. When 0.27μM TBG was added, the curve was reverted to being parallel to the curve for DT<sub>4</sub>-Ins without THBP. The ED50 was significantly higher than DT<sub>4</sub>-Ins in the absence of TBG ( $p<0.05$ ), and the RPE was 25.4% (15.9-37.9%).

For LT<sub>4</sub>(CH<sub>2</sub>)<sub>12</sub>-Ins adding 0.135μM TBG also produced a significantly non-parallel shift of the curve to the right (Fig. 15), hence ED50 and RPE were not valid comparisons. When 0.27μM TBG was added, the curve was shifted to the right in a parallel fashion. Its ED50 was significantly higher than binding in the absence of THBP ( $<p0.05$ ), and its RPE was 23.5% (14.2-36.1%).

Table 3 - Binding of Analogues to THBPs in FPLC

Analogue and THBP	Mean % Bound (fractions 5.5- 15ml) n=3	Mean % Free (fractions 15.5-25ml)	Significant difference*
H-Ins			
1. Normal human serum	1.61±0.47	98.39	all others
2. HSA (5% w/v)	9.02±3.12	90.98	all others
3. TBG	9.85±2.14	90.15	all others
LT4-Ins			
4. Normal human serum	63.22±0.12	36.78	all others
5. HSA (5% w/v)	72.37±2.31	27.63	2, 11
6. TBG	73.67±3.41	26.33	3, 9
DT4-Ins			
7. Normal human serum	77.84±2.41	22.16	1, 4
8. HSA (5% w/v)	77.11±1.93	22.89	2, 11
9. TBG	83.97±2.60	16.03	3, 6, 12
LT4(CH2)12-Ins			
10. Normal human serum	75.60±2.91	24.4	1, 4
11. HSA (5% w/v)	86.32±2.06	13.68	All others
12. TBG	74.26±1.76	25.74	3, 9

20 % bound calculated as (total IRI in fractions 5.5-15ml)/(total IRI in fractions 5.5-25ml)

% free calculated as (total IRI in fractions 15.5-25ml)/(total IRI in fractions 5.5-25ml)

\* Significantly different from other Ins with the same THBP (p<0.05)

Table 4-Mean ED50 - Equilibrium binding tests (LPM)

Analogue and THBP	Mean ED50 (nM)±SEM	n
H-Ins	8.49±0.69 §	10
LT <sub>4</sub> -Ins	12.46±0.86 *	5
DT <sub>4</sub> -Ins	22.23±1.31 *§	6
+Normal Human Serum (1:2.2)	NC	5
+HSA (5% w/v)	26.40±1.01	5
+TBG (0.135μM)	NC	4
+TBG (0.27μM)	108.86±3.78 †	2
LT <sub>4</sub> -(CH <sub>2</sub> ) <sub>12</sub> -Ins	25.13±0.88 *§	7
+Normal Human Serum (1:2.2)	89.51±2.03 †	5
+HSA (5% w/v)	51.06±1.50 †	5
+TBG (0.135μM)	NC	4
+TBG (0.27μM)	113.4±3.69	2

\* Significantly difference (p<0.05) from H-Ins

§ Significantly different (p<0.05) from LT<sub>4</sub>-Ins

† Significantly different (p<0.05) from the same analogue without THBP.

20 NC Non comparable. Binding curve shows significantly non-parallel shift (F<0.05), as calculated by PARLIN computer software. ED 50 is therefore, not a valid comparison with other curves.

Table 5 - Relative Potency Estimates - Equilibrium Binding Tests (LPM)

	<b>Analogue and THBP</b>	<b>Relative Potency Estimates</b>	<b>95% Fiducial Limits</b>
5	<b>H-Ins</b>	<b>100%</b>	
	<b>LT<sub>4</sub>-Ins</b>	63.5%	40.5-96.7%
	<b>DT<sub>4</sub>-Ins</b>	45.4%	27.9-70.0%
	<b>LT<sub>4</sub>-(CH<sub>2</sub>)<sub>12</sub>-Ins</b>	22.6%	14.1-33.8%
10	<b>LT<sub>4</sub>-Ins</b>	<b>100%</b>	
	<b>DT<sub>4</sub>-Ins</b>	68.5%	42.9-106.4%
	<b>LT<sub>4</sub>-(CH<sub>2</sub>)<sub>12</sub>-Ins</b>	34.0%	23.14-48.0%
	<b>DT<sub>4</sub>-Ins</b>	<b>100%</b>	
15	+Normal Human Serum (1:2.2)	17.2%	8.3-28.3%
	+HSA (5% w/v)	67.3%	37.8-115.0%
	+TBG (0.135μM)	*	*
	+TBG (0.27μM)	25.4%	15.9-37.9%
20	<b>LT<sub>4</sub>-(CH<sub>2</sub>)<sub>12</sub>-Ins</b>	<b>100%</b>	
	+Normal Human Serum (1:2.2)	21.0%	11.3-34.5%
	+HSA (5% w/v)	92.8%	66.6-129.2%
	+TBG (0.135μM)	*	*
	+TBG (0.27μM)	23.5%	13.2-36.1%

All values show insignificant heteroscedasticity (Bartlett  $\chi^2$  test,  $p>0.05$ )

\* Significant non parallelism ( $F>0.05$ ). RPE is therefore non-comparable with others.

**CLAIMS**

1. A compound consisting of insulin or a functional equivalent thereof having covalently bound to the  $\alpha$  amine group of the B1 residue a 3,3',5,5'-tetraiodo-D-thyronyl group (DT4yl).
- 5 2. A compound according to claim 1 in which the DT4yl group is bound through a linker.
3. A compound consisting of insulin or a functional equivalent thereof having covalently bound to the  $\alpha$ -amine group of its B1 residue an N-C<sub>1-4</sub> alkanoyl-iodothyronyl group.
- 10 4. A compound according to claim 3 in which the iodothyronyl group is an N-alkanoyl-3,3',5,5'-tetra iodothyronyl group.
5. A compound according to claim 4 in which the iodothyronyl group is a N-alkanoyl 3,3',5,5'-tetraiodo-D-thyronyl group.
- 15 6. A compound according to claim 3 in which the C<sub>1-4</sub> alkanoyl group is acetyl.
7. A compound according to claim 3 in which the N-alkanoyl-iodothyronyl group is joined to the  $\alpha$ -amine group of the B1 residue through a linker.
- 20 8. A compound consisting of insulin or a functional equivalent thereof having covalently bound thereto a thyroid hormone, via a linker which has the general formula -OC-(CR<sub>2</sub>)<sub>n</sub>-NR<sup>1</sup>- in which the -OC- is joined to the insulin, the NR<sup>1</sup>- is joined to the thyroid hormone, each R is independently selected from H and C<sub>1-4</sub> alkyl, and n is an integer of at least 11, R<sup>1</sup> is H, C<sub>1-4</sub>-alkyl or C<sub>1-4</sub>-alkanoyl.
- 25 9. A compound according to claim 8 in which the -OC group of the linker is joined to the  $\alpha$ -amine group of the B1 residue of the insulin or functional equivalent.
10. A compound according to claim 8 in which the thyroid hormone is 3,3',5,5'-tetraiodothyronine.
- 30 11. A compound according to claim 8 in which the linker is -OC-(CH<sub>2</sub>)<sub>11</sub>-NH-.

12. A compound according to claim 10 in which the linker is -OC-(CH<sub>2</sub>)<sub>11</sub>-NH-.

13. A composition comprising a compound according to any preceding claim and a carrier.

5 14. A pharmaceutical composition comprising a compound according to any of claims 1 to 12 and a pharmaceutical excipient.

15. A compound according to any of claims 1 to 12 for use in a method of treatment of a human or animal by therapy or diagnosis.

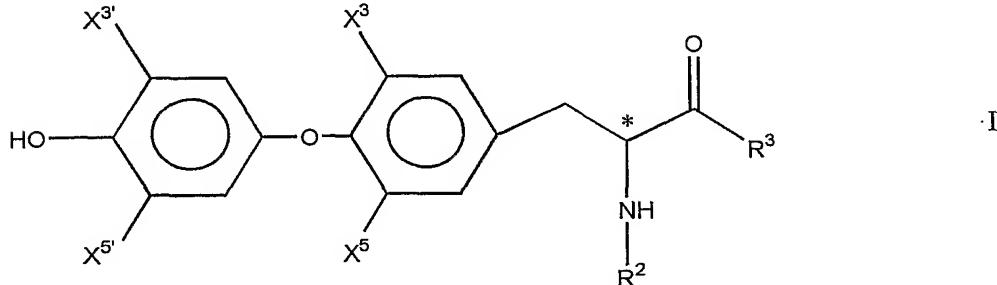
10 16. Use of a compound according to any of claims 1 to 12 in the manufacture of a composition for use in a method of treatment of a human or animal by therapy or diagnosis.

17. Use according to claim 16 in which the method of treatment is insulin replacement therapy.

15 18. Use according to claim 17 in which the human or animal is diabetic.

19. A method in which free amine group of a peptide is thyronylated by a process comprising the steps:

a) reacting i) a thyronyl reagent of the general formula I



25 in which each group X<sup>3</sup>, X<sup>3'</sup>, X<sup>5</sup> and X<sup>5'</sup> is selected from H and I, provided that at least two of the groups represent I;

R<sup>2</sup> is an amine protecting group; and

R<sup>3</sup> is a carboxylic activating group,

with ii) an amine compound <sub>m</sub>(R<sup>4</sup>N)R<sup>5</sup>(NH<sub>2</sub>)<sub>p</sub>.

in which R<sup>5</sup> is a (m+p)-functional organic group;

R<sup>4</sup> is an amine protecting group other than R<sup>2</sup>;

m is 0 or an integer of up to 10;

p is an integer of at least 1,

5        b)      the protected intermediates treated in a selective amine deprotection step under conditions such that protecting group R<sup>2</sup> is removed, but any R<sup>4</sup> groups are not removed, to produce a deprotected intermediate; and

10        c)      the deprotected amine group of the deprotected intermediate is acylated by a C<sub>1-4</sub>-alkanoyl group in an alkanoylation step to produce an N-alkanoylated compound.

20.     Method according to claim 19 in which R<sup>2</sup> is a tert-butoxy-carbonyl group.

21.     Method according to claim 19 in which the or each R<sup>4</sup> is a methylsulphonylethoxycarbonyl.

15        22.     Method according to claim 19 in which the C<sub>1-4</sub> alkanoyl group is an acetyl group.

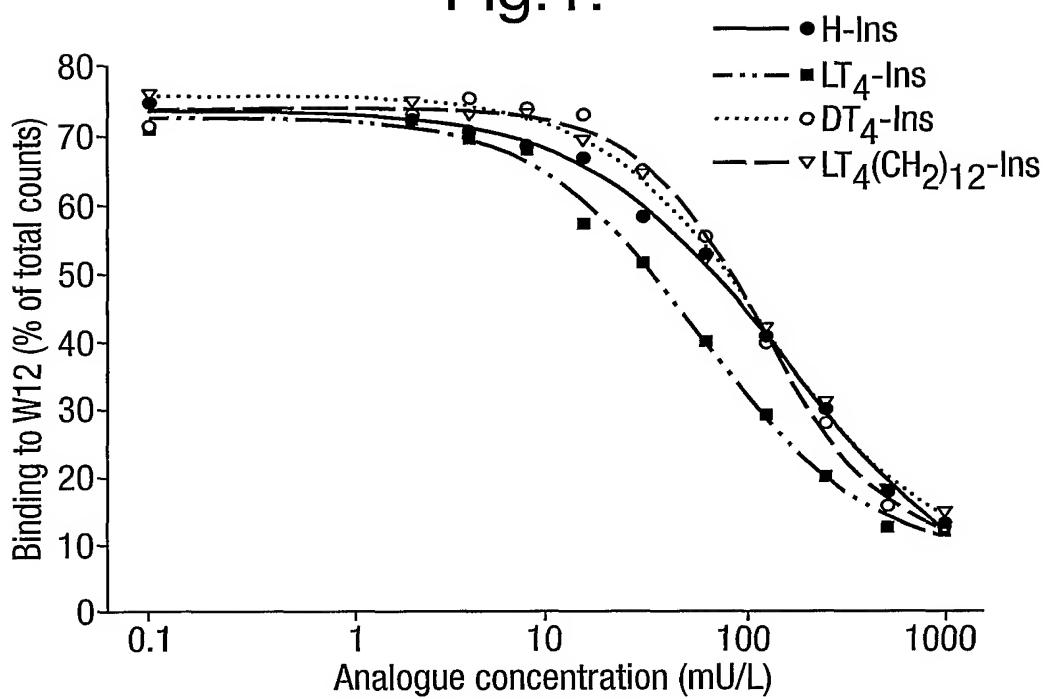
23.     Method according to claim 19 in which m is at least 1 and in which step c) is treated in a second amine deprotection step in which the or each protecting group R<sup>4</sup> is removed.

20        24.     Method according to claim 19 in which the asymmetric carbon atom C\* is in the L-configuration.

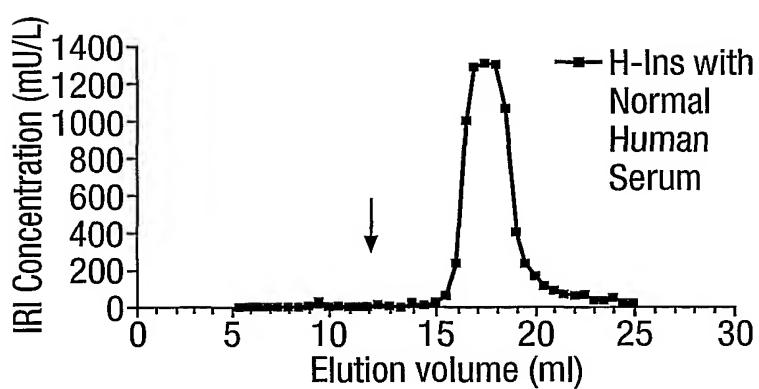
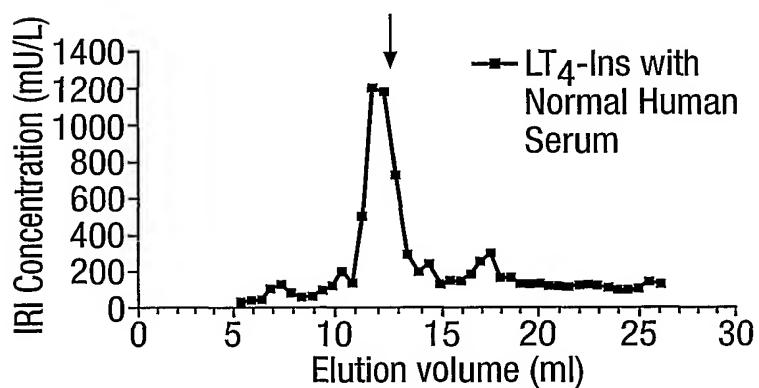
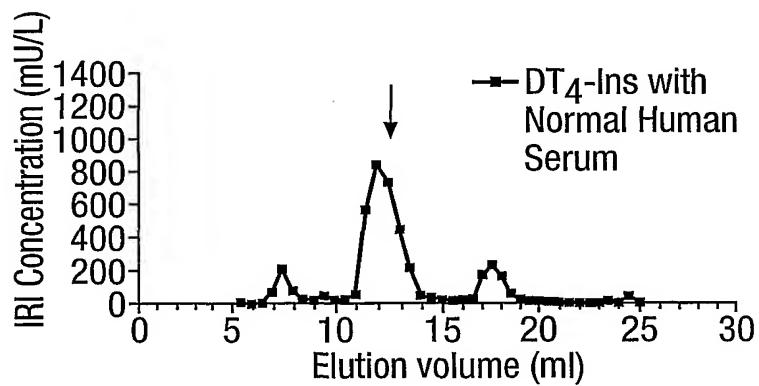
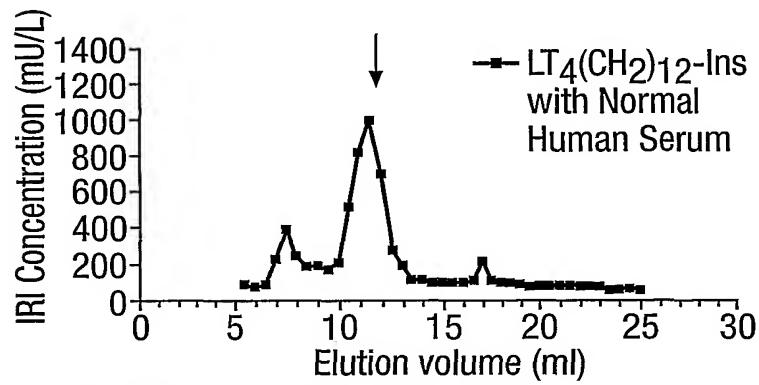
25.     Method according to claim 19 in which the asymmetric carbon atom C\* in the D-configuration.

1/8

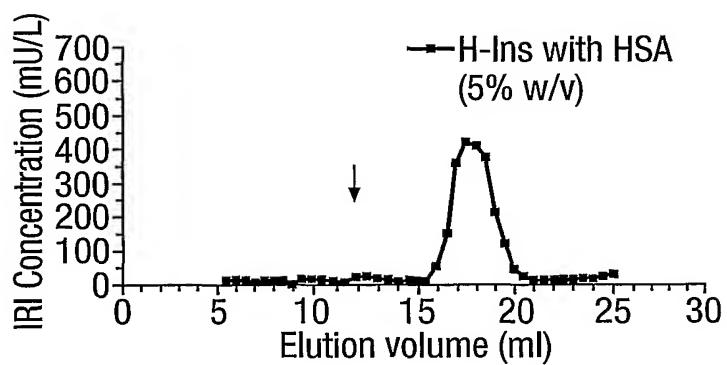
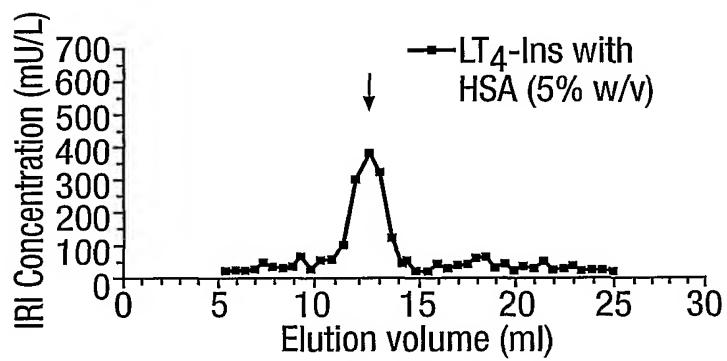
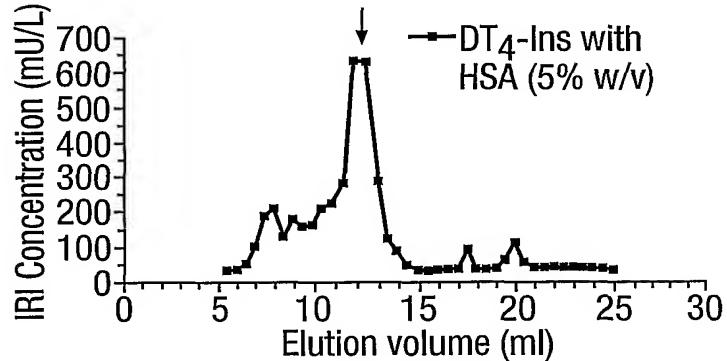
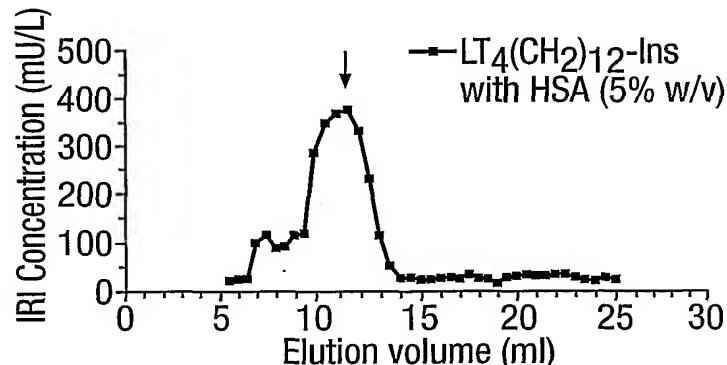
Fig. 1.



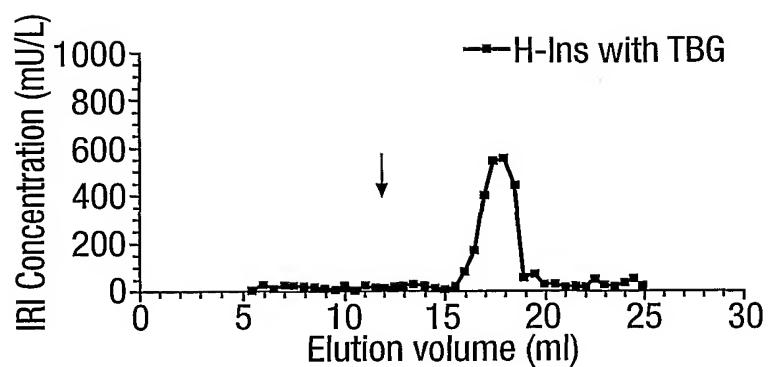
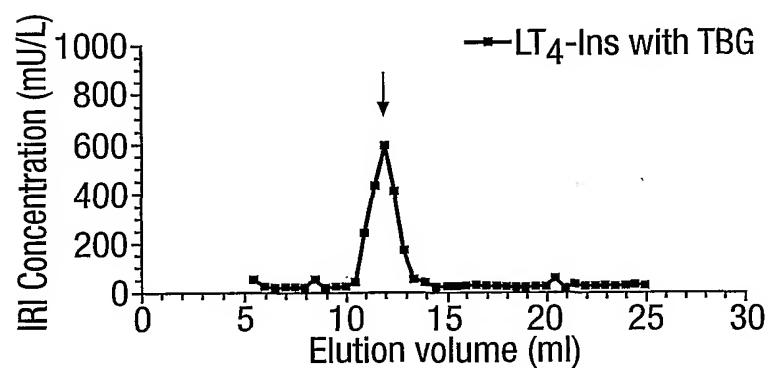
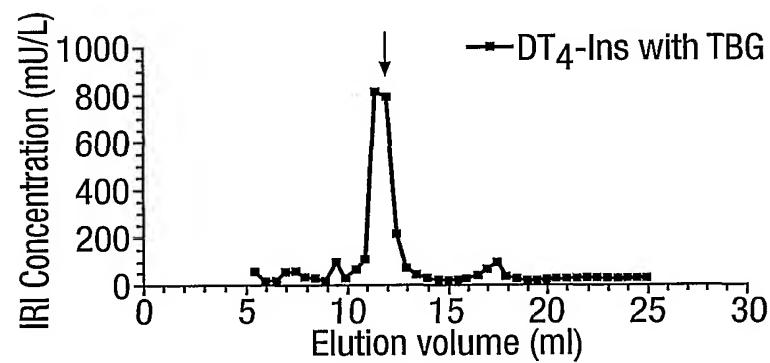
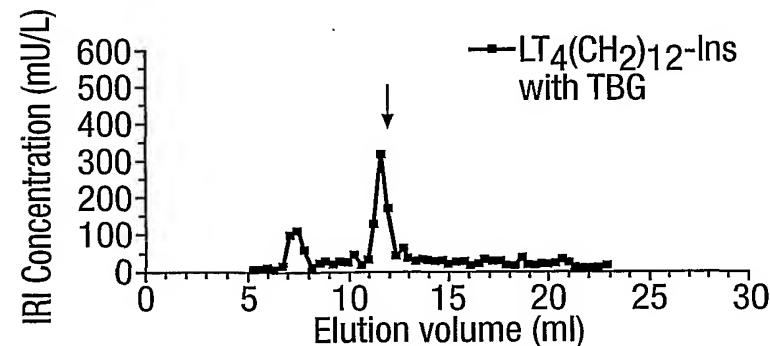
2/8

**Fig.2a.****Fig.2b.****Fig.2c.****Fig.2d.**

3/8

**Fig.3a.****Fig.3b.****Fig.3c.****Fig.3d.**

4/8

**Fig.4a.****Fig.4b.****Fig.4c.****Fig.4d.**

5/8

Fig.5a.

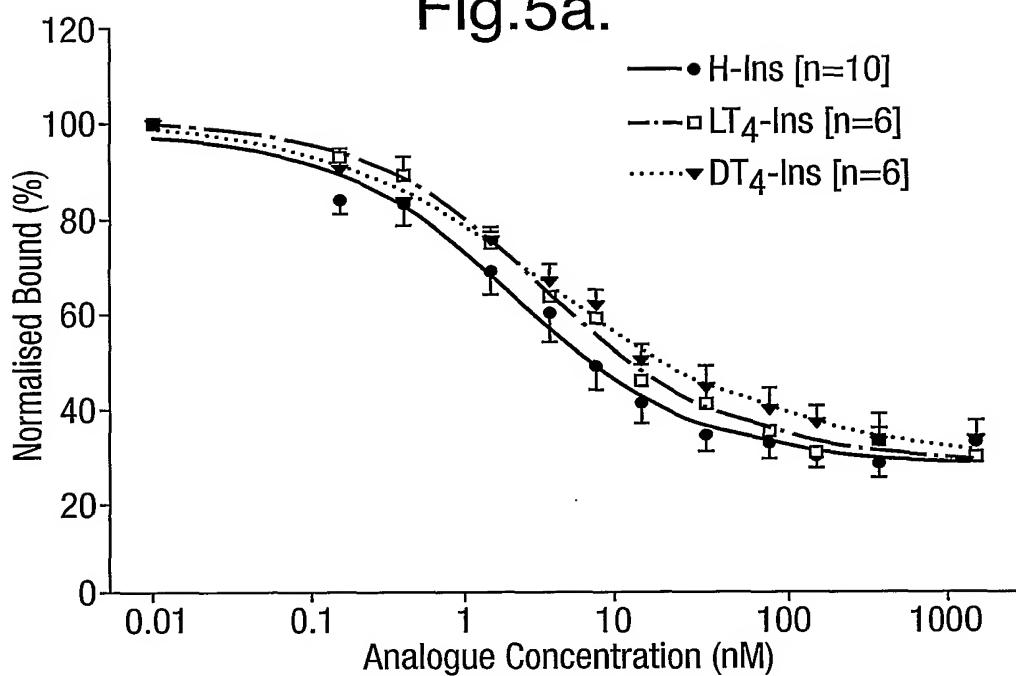
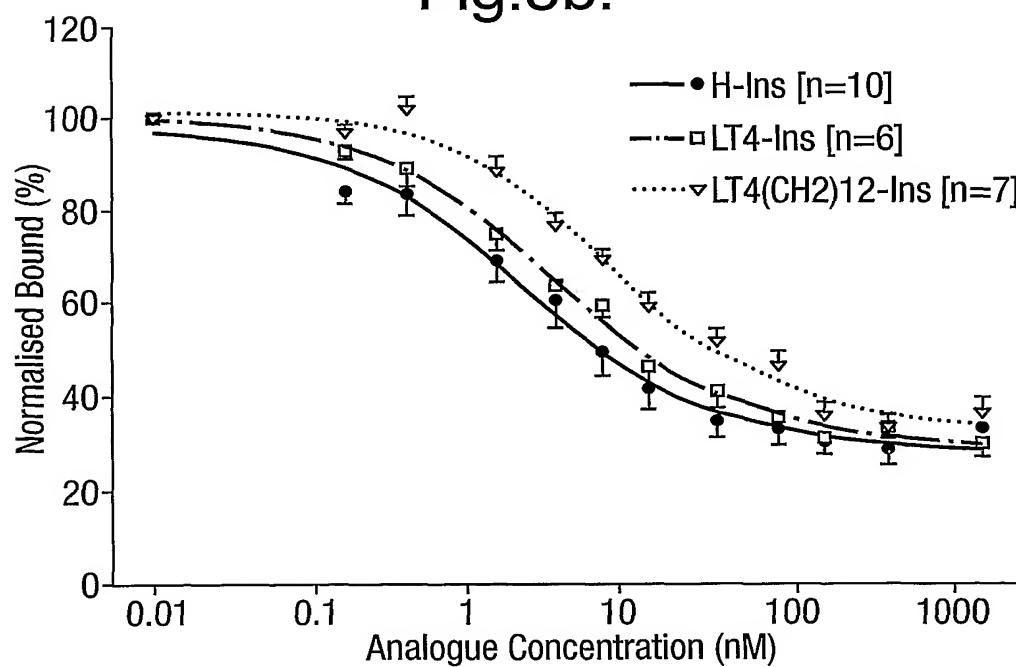


Fig.5b.



6/8

Fig.6.

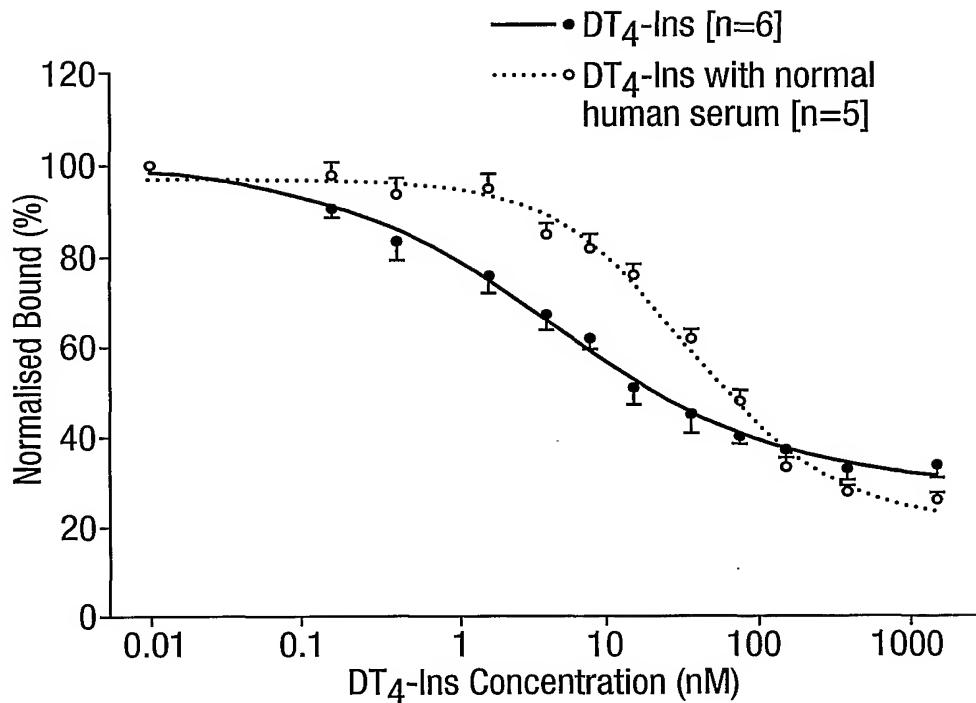
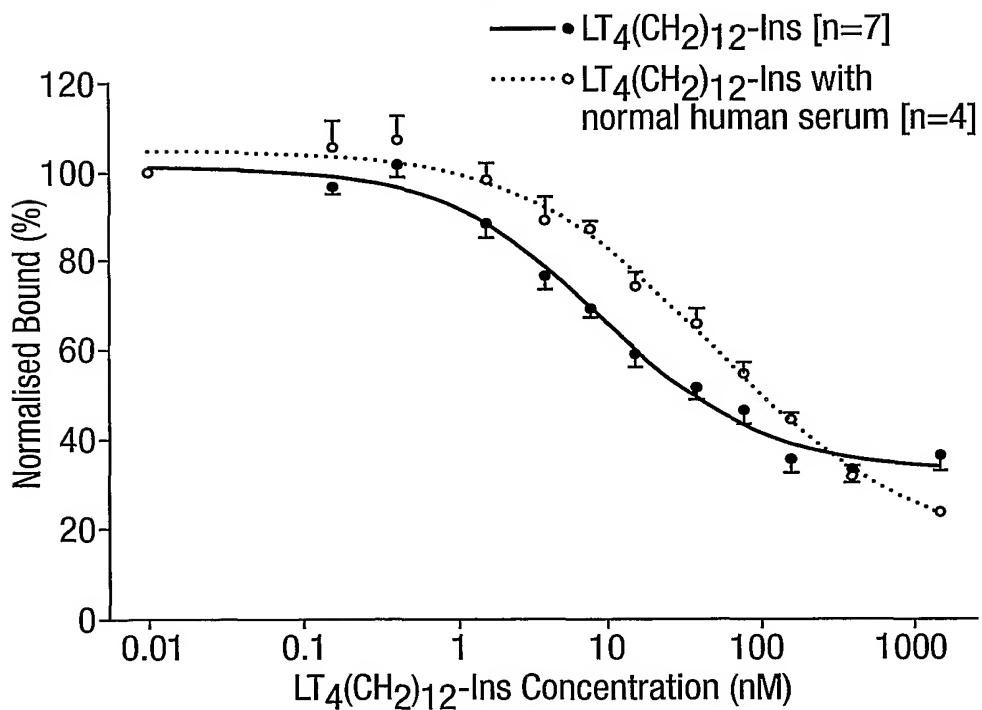


Fig.7.



7/8

Fig.8.

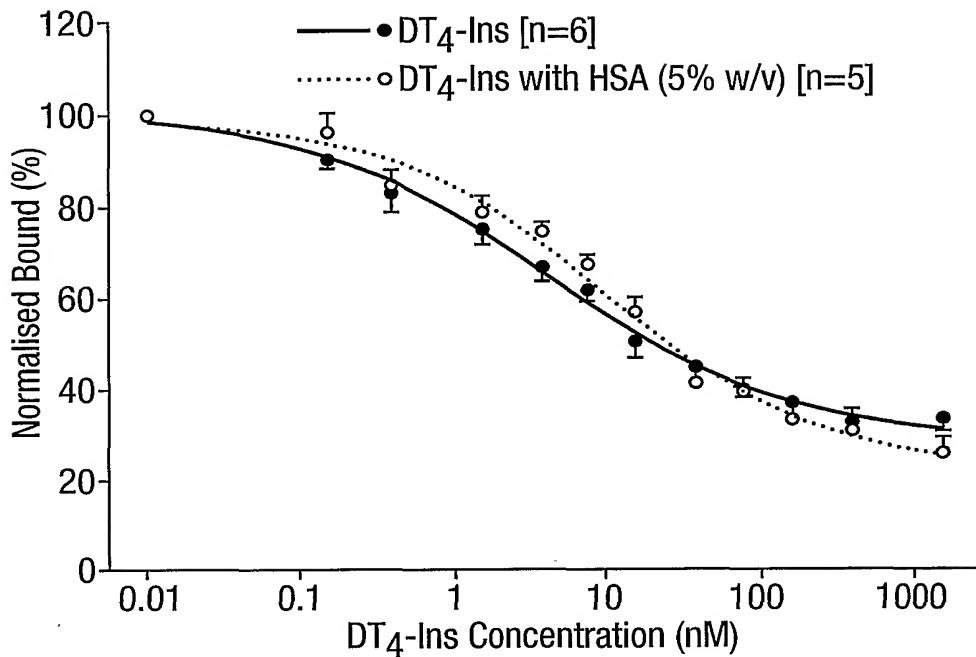
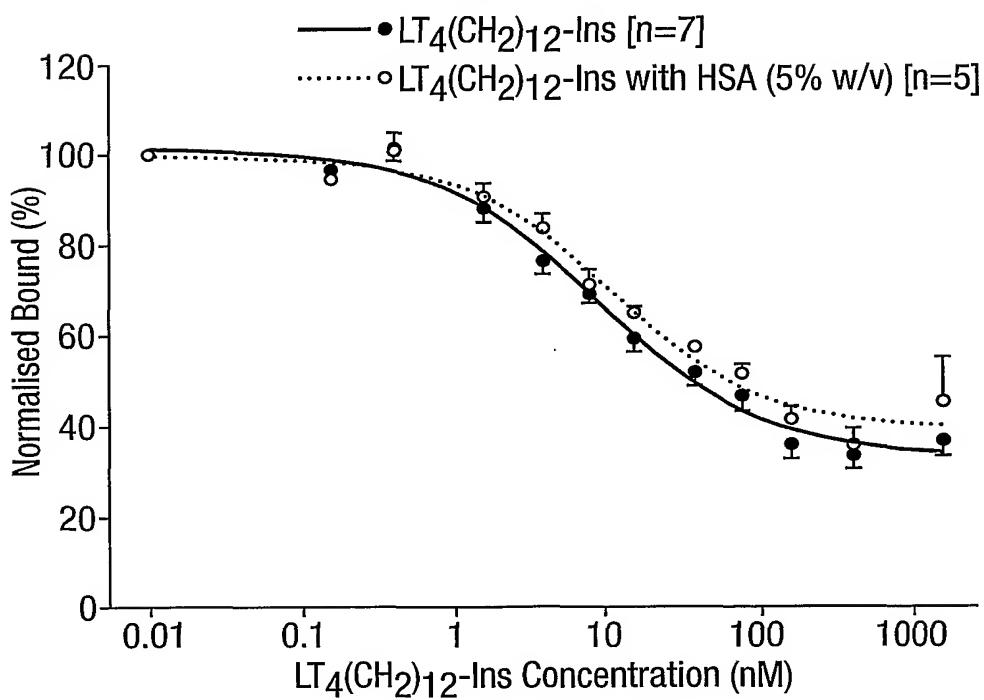


Fig.9.



8/8

Fig. 10.

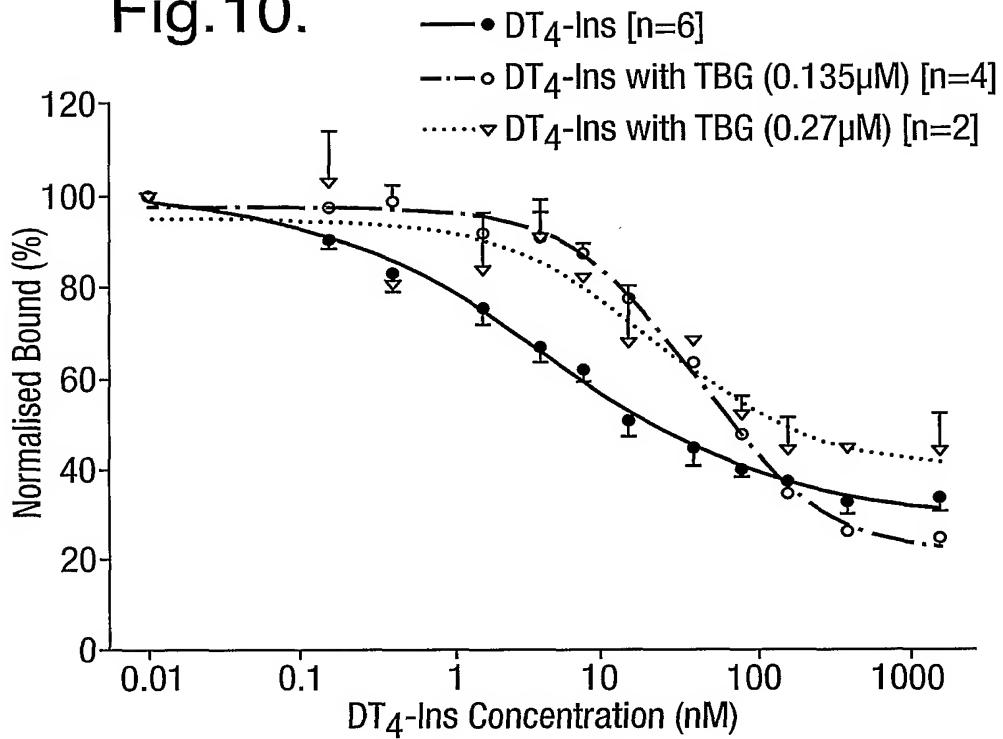
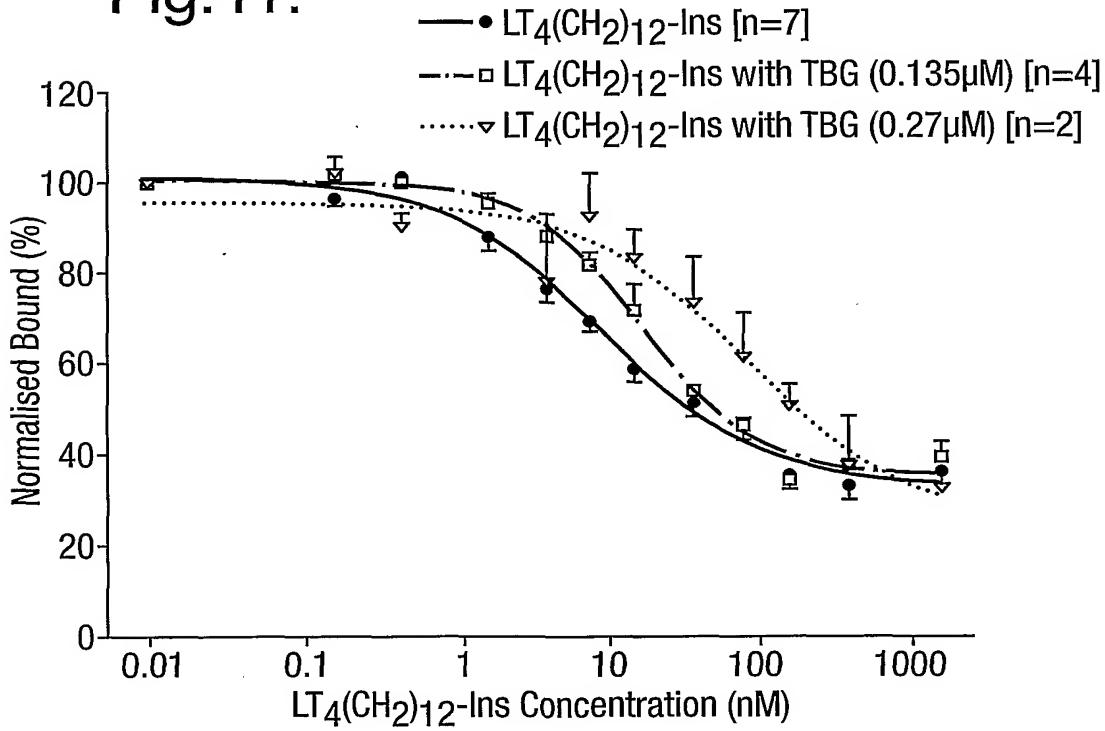


Fig. 11.



## INTERNATIONAL SEARCH REPORT

International Application No

PCT/GB 01/03071

A. CLASSIFICATION OF SUBJECT MATTER  
 IPC 7 C07K14/62 A61K38/28 A61P3/10

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)  
 IPC 7 C07K A61K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	WO 95 05187 A (ECKEY HEIKE ; SCHUTTLER ACHIM (DE); BRANDENBURG DIETRICH (DE); DEUT) 23 February 1995 (1995-02-23) cited in the application page 10, line 20 - line 27; claims; examples ---	1,2, 13-18
A	WO 99 65941 A (KINGS COLLEGE LONDON; DEUTSCHES WOLFFORSCHINST (DE); JONES RICHARD) 23 December 1999 (1999-12-23) cited in the application claims; examples ---	1,13-18
A	WO 95 07931 A (HALSTROM JOHN BROBERG ; JONASSEN IB (DK); MARKUSSEN JAN (DK); HAVEL) 23 March 1995 (1995-03-23) cited in the application claims; example 26; table 1 ---	1,13-18



Further documents are listed in the continuation of box C.



Patent family members are listed in annex.

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Date of the actual completion of the international search

29 November 2001

Date of mailing of the international search report

06/12/2001

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Fuhr, C

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International Application No

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